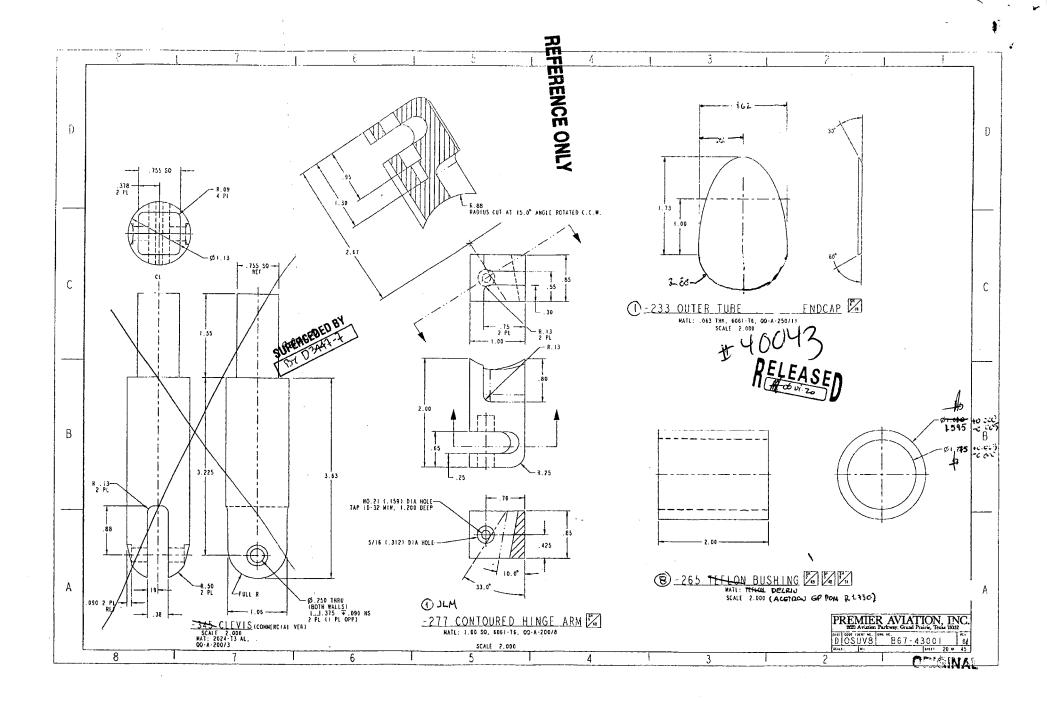
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DART AEROS	SPACE LTD				Work Order:	40043
Description:	OUTER TO	uke			Part Number:	PB 674 3001-233
Inspection Dwg のR いんしょ	: Rev:	BI				Page 1 of 1
(D0113	001-233 pg 20 FIRST					
	L <u>X</u>	J	cle	Proto	otype	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measured by: B	Audited by:	Prototype Approval:	u/	
Date: 8-6-75	Date: 08/06/20	Date:	7	

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	





Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C	Closed:	Date:

NCR: WORK ORDER NON-CONFORMANCE (NCR)							
	Description of NC	Description of NC Corrective Action Section B			Verification	Varification A	A =======
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto
							,
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Section B Initial Action Description Sign & Verification Approval Chief Eng

NOTE: Date & initial all entries

Date:

Tuesday, 24/06/2008 1:38:56 PM

"Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 40043

Part Number: PB6743001233

Job Number:



Seq. #:

Machine Or Operation:

Description:

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER C	HANGES			· · · · · · · · · · · · · · · · · · ·	
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C C	losed:	Date:

NCR: WORK ORDER NON-CONFORMANCE (NCR)							
	Description of NC		Corrective Action Section B		Verification	Varification Annual	A
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
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	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Verification Section C	STEP Description of NC Corrective Action Section B Verification Approval Section A Chief Eng

NOTE: Date & initial all entries

Each

Tuesday, 24/06/2008 1:38:56 PM ر :User Linda Lacelle **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : OUTER TUBE Job Number : 40043 : 13406 **Estimate Number** P.O. Number **Part Number** : PB6743001233 : 24/06/2008 : B67-43001 P.20 This Issue S.O. No. : **Drawing Number** Prsht Rev. : N/A **Project Number** : B1 First Issue : // : SMALL /MED FAB Type **Drawing Revision Previous Run** Material : 01/07/2008 Qty: 5 Um: **Due Date** Written By Checked & Approved By Comment DD verified: EC : est rev A new issue 08.06.19 **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** 1.0 6061-T6 .063 Sheet 0.1502 sf(s)Comment: Qty.: 0.0300 sf(s)/Unit Total: 6061-T6 .063 Sheet batch: 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 HB 8-6-25 Dwg Rev: KI Prog Rev: B1 68/06/25 @ Hun 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 13 8-6-25

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

Comment: SECOND CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location: Pat F.